## Work Order ID 58017



Page 1

April 21, 2010 12:58:38 PM

**Required Date:** 21/04/2010

Item ID: **Revision ID:**  D412-702-113B

Harness Assembly

Accept

Setup Start



Stop

**Item Name: Start Date:** 

21/04/2010

Start Qty: 1.00 Req'd Qty: 1.00

**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

QC:

Date 10-4-2/ Tooling: Date:

SPC (Y/N):

Date:

Date:

Run

Start



Stop

Sequence ID/ Work Center ID

Draw Nbr

Operation Description

Pick Kit

**Revision Nbr** 

Set Up/ **Run Hours**  Draw Number Draw Plan Rev. Code

Accept Reject Qty Qty

Reject Number

Insp. Stamp

100

Packaging

Memo

0.00

0.00

Small Fab

Memo

Memo

0.00

Small Fab

Assemble as per ICA D412-702 P79

0.00

120

Quality Control

QC5- Inspect part completeness to step on W/O

Dart Ae				· ·	l				4
W/O:					6				
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>D</b>	QA:	Date:	
	Resc	olution:	Disposition	n:	QA: N/C ¢	losed: _		Date: _	
NCR:			WORK ORDI	ER NON-CONFORMAN	CE (NC	R)			
DATE		Description of NC		Corrective Action Section	В	Vori	fication	Annroyal	Annuava
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	B Sign Date	& Se	fication ection C	Approval Chief Eng	Approva QC Inspecto
DATE	STEP		Initial	Action Description	Sign	& Se			
DATE	STEP		Initial	Action Description	Sign	& Se			
DATE	STEP		Initial	Action Description	Sign	& Se			

# Work Order ID 58017



Page 2

April 21, 2010 12:58:38 PM

Item ID:

D412-702-113B

Accept

Setup Start



Stop

**Revision ID:** 

Item Name:

Harness Assembly

**Start Date:** 

21/04/2010

QC:

Start Oty: 1.00

**Required Date:** 21/04/2010 Reg'd Qty: 1.00

**Cust Item ID:** 

Customer:

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

**SPC (Y/N):** 

Set Up/

Date:

Date:

Run

Start

Stop



Sequence ID/

Work Center ID

130

Packaging Packaging

Operation

Description

Memo

Identify as per dwg & Stock Location

Run Hours

Draw Number

Draw Rev.

Plan

Code

Accept Qty

Reject Oty

Reject Number Stamp

10-4-265/

140

QC21- Final Inspection Work Order Release

0.00

Memo

0.00

\_\_10 lo4/2° BS (0-4-2

**Quality Control** 

W/O:			WC	RK ORDER CHAN	GES					•
DATE	STEP	PROCEDURE CHANGE			В	<b>y</b>	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No	:	PAR #:	Fault Cate	gory:	NCR: \	es N	10 <b>DQ</b>	٨:	Date:	
	Reso	lution:	Dispositio	າ:	QA: N/	C Clo	sed:		Date:	
NCR:			WORK ORDI	ER NON-CONFORM	MANCE (N	ICR)				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Se Action Description Chief Eng		gn & Date	Verific Section		Approval Chief Eng	Approva QC Inspecto
				· · · · · · · · · · · · · · · · · · ·						

#### **Picklist Print** Page 1 April 21, 2010 12:59:05 PM Work Order ID: 58017 Parent Item: D412-702-113B Parent Item Name: Harness Assembly Start Date: 21/04/2010 Required Date: 21/04/2010 Comments: IPP rev A 07.05.11 new issue EC Start Otv: 1.00 Required Oty: 1.00 IPP Rev:B Removed Decal D3569 07-07-06 JLM Component Item ID/ Replacement Mfg/ Bin Primary Last Route Unit of Remaining Oty on Otv Date Status Item Name Item ID Purch Item Location Location Seq ID Measure Hand Otv To Pick Issued Issued AN960JD10L No 100 4.445.000 4.0000 Purchased Each Washer 957 017 NAS 114900 3327 M/13237 (4x Warehouse Loc Otv Loc Code Location Main Warehouse ST348 4445 110985 4445 D3570-2 Manufactured No 100 Each 15.0000 1.0000 Bracket Warehouse Loc Otv Loc Code Location Main Warehouse ST245A 15 55210 15 D3579-048 Manufactured No 100 Each 2.0000 1.0000 Shoulder Harness

Warehouse Loc Otv Loc Code Location

Main Warehouse

55683

ST273

Dart Ae	rospace	Ltd								1
W/O:	W/O: WORK ORDER CHANGES									1
DATE	STEP	PRO	CEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
		·								
					-					
·	Administration (					4				F
Part No	•	DAD #.	Fault Cata		NO	2. Val	N- 80	A -	Bahas	
Part No: PAR #: Resolution:				Pault Category: NCR: Ye						
NCR:		\	VORK ORD	ER NON-CONFO	RMANCE	(NCI	₹)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Descrip	Section B	Sign o	Verification Section C		Approval Chief Eng	Approva QC Inspecto

April 21, 2010 12:59:05 PM

Work Order ID: 58017

Parent Item:

D412-702-113B

Parent Item Name:

Harness Assembly

Comments:

IPP rev A 07.05.11 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM



**Start Date: 21/04/2010** 

**Required Date: 21/04/2010** 

Start Qty: 1.00

Required Oty: 1.00

Component Item ID/ Item Name MS21042L3 Nut	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID 100	Unit of Measure Each	Qty on Hand 1,089.000	Remaining Qty To Pick 4.0000	Qty Issued	Date Issued	Status
11	,. <b>1</b>			Warehou	•	<u>Loc (</u>	<u>Oty</u>	Loc Code				

| Location | Location | Main Warehouse | ST300 | 1089 | 113537 | 105 | 113644 | 984 | Purchased | No | 100 | Each | 122.0000 | 4.0000 |

113538



Screw

113644	984			4	
	100 Ea	ach 122.0000	4.0000	Z10/04/	20
Warehouse Location	Loc Oty	Loc Code			
Main Warehouse ST289	122				

122

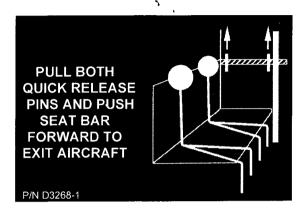
Dart	<b>Aeros</b>	pace	Ltd
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W/O:							•			
DATE STEP		PROCEDURE CHANGE By					Date (	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							ļ			
Part No:		PAR #:	Fault Cate	egory:	NCR: Yes	s N	o DQA:		Date:	
Resolution:			Disposition: QA: N			Clos	<del></del>			
NCR:			WORK ORE	ER NON-CONFORM	ANCE (NO	R)				
DATE	STEP	Description of NC	Corrective Action Section B				Verification		Approval	Approval
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	n Sign Dat		Section C		Chief Eng	QC Inspector
-										

## CHAPTER 11 - PLACARDS AND MARKINGS (11-00-00)

D3268-1 Placard:

Located in view of passengers seated in the side facing seats on both sides of the aircraft when D412-702-011/-013/-021/-023 kits installed or when D3197-041 bar is installed with D412-702-041A/-041B/-043A/-043B kits.



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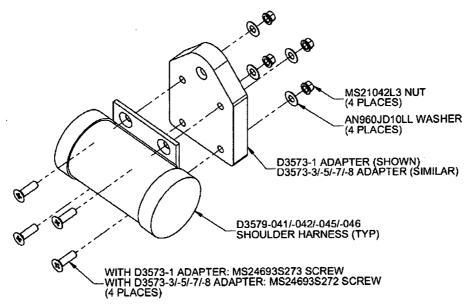
WITHOUT NOTICE

0/10-4-21

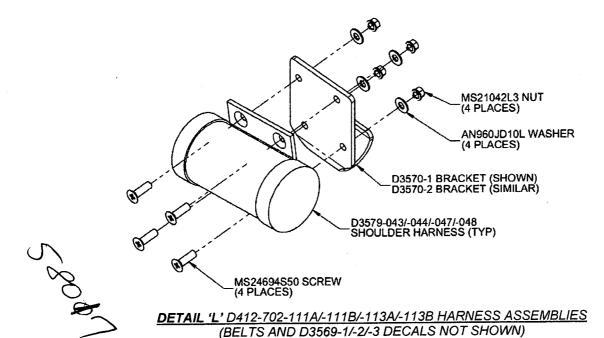
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### DART AEROSPACE LTD.



<u>DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND</u> <u>D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES</u> (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



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